

Steel structures

OFFER

Steel structures that last for generations



Table of Contents

1

Our services

2

About us

3

Our capabilities

4

Quality Standards and Certificates

5

Portfolio

6

Contact



Our services

Materials

We accept orders for welding materials such as:

- Stainless steel
- Carbon steel
- Aluminum (or Aluminium)

Welding methods

We carry out the steel structure welding process using various methods, such as:

- 111
- 114
- 131
- 135
- 136
- 138
- 141

We provide steel structure welding services based on documentation provided by the client. In addition to standard elements, we also specialize in joining large-sized materials.



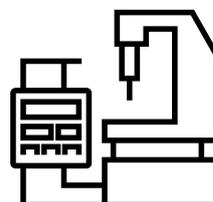
Welding



Assembly



Metalworking



CNC Machining



About us

About Company

Vitworker has been successfully operating in the market since 2016. We offer welding services provided by qualified specialists,¹ whose years of experience are evident in each of our projects.

Our company is located in Bydgoszcz, Poland, and it is there that we fulfill your orders. Our focus is on quality and timeliness in order fulfillment.

Certification

Our offer includes comprehensive steel structure welding services. To provide these services, it is necessary to have the appropriate qualifications, which we have acquired by obtaining certificates compliant with standards such as:

PN-EN 15085-2:2021
EN 1090-1:2009+A1:2021
TT/921/710401/23
PN-EN ISO 3834-2:2021
PN-EN ISO 9001:2015





Our capabilities

We are capable of manufacturing large structures, however, we are also open to projects involving smaller elements, such as ladders, racks, and railings (or balustrades). We ensure high-quality workmanship and competitive prices. We carry out the assigned work both at our own facility (in-house) and at the client's location (on-site).

Plasma EcoCut II CS Thickness 2



Bekamak BMSY 360 DGH



AMADA HFT 170-3



Our production capacity allows us to process 200 tons of steel per month.



Two production halls with a total area of 2,800 m².



We currently employ 200 people.



We manufacture both small and large structures.

Quality Standards and Certificates

TÜV SÜD Certificate No. TSP-15085-179.02 confirms that VITWORKER Sp. z o.o. meets the requirements of the standard PN-EN 15085-2:2021 for the welding of railway vehicles at the highest classification level CL1. It covers the construction and repair of railway components made of carbon, stainless, and wear-resistant steels using MAG, TIG, and flux-cored wire methods. This certificate was valid until April 3, 2025

The Certificate of Approval from the Polish Register of Shipping (PRS) No. TT/921/710401/23 confirms that VITWORKER SP. Z O.O. is an approved contractor in the field of container construction and repair using welding methods 135 (MAG) and 141 (TIG). Valid until April 5, 2026.



CERTIFICATE

WELDING OF RAILWAY VEHICLES AND COMPONENTS acc. PN-EN 15085-2:2021

Manufacturer: **VITWORKER Sp. z o.o.**
ul. Grunwaldzka 235
85-438 Bydgoszcz, Poland

fulfills the requirements to perform welding work within the range

Classification level CL1 according to PN-EN 15085-2:2021

Type of activity: P
Type of components: Manufacturing of:
- rail vehicles and their components
- non-pressurised containers without special test pressure
- simple parts of rail vehicles
- parts or purchased parts of rail vehicles
- construction parts of rail vehicles

Range of approval:

Welding process acc. PN-EN ISO 4063	Material group acc. ISO/TR 15906	Dimensions	Notes
135	1.2	1,5 – 20,0	---
135	1.2	1,4 – 24,0 / Ø ≥ 20,0	FW
138	1.3	≥ 5,0	FW
141	8.1	3,0 – 11,0 / Ø ≥ 30,2	---

Continuation of the range of approval on the subsequent page

Welding coordinator: Kamil Cieślak, IWE
Deputy of welding coordinator: Wojciech Chojnacki, IWE
Additional coordinators: See reverse
Certificate no.: TSP-15085-179.01
Valid: From 04.04.2022 to 03.04.2025
Next surveillance audit: until 10.03.2024
Date of issue: 04.05.2023
Auditor: Robert Wierbowiecki



TÜV SÜD Polska Sp. z o.o.
ul. Podwale 17
00 – 252 Warszawa



PP05-F03-15085 Issue 5 valid from 01-09-2021



POLSKI REJESTR STATKÓW

APPROVAL CERTIFICATE ŚWIADECTWO UZNANIA

This is to certify that
Zaświadcza się, że

VITWORKER SP. Z O.O.
ul. Grunwaldzka 235, 85-438 Bydgoszcz, POLAND

has been approved in accordance with the requirements of Polski Rejestr Statków (Rules of the Classification and Construction of Sea-going Ships, Part IX – Materials and Welding) for building and repairing using welding processes: 135, 141 acc. to EN ISO 4063 in scope of:
uznana zgodnie z wymaganiami Polskiego Rejestru Statków (Przepisy klasyfikacji i budowy statków morskich, Część IX – Materiały i spawanie) do budowy i remontów przez spajanie procesami: 135,141 wg PN-EN ISO 4063 w zakresie:

containers
kontenery

Welding supervisor: Kamil Cieślak
Nadzór spawalniczy:
Deputy welding supervisor: Wojciech Chojnacki
Zastępca nadzoru spawalniczego:

First issue: 2023-04-05
Pierwsze wydanie:
Valid from: 2023-04-05
Ważne od:

The Approval Certificate is valid, provided the conditions stated overleaf are complied with.
Świadectwo uznania jest ważne przy zachowaniu warunków podanych na odwrocie.

Certificate No. TT/921/710401/23
Nr świadectwa

Expiry date: 2026-04-05
Data ważności

Issued at/ Wydano w

Gdańsk, 2023-04-05



Signature/ Podpis

Polski Rejestr Statków S.A.
al. Gen. Józefa Hallera 126
80-416 Gdańsk, Poland

Tel. +(48) 58 346 17 00
Fax +(48) 58 346 03 92

e-mail: mailbox@prs.pl
www: http://www.prs.pl

Continued overleaf/ Ciąg dalszy na odwrocie

TÜV SÜD Certificate No. TSP-3834-640.02 confirms that VITWORKER Sp. z o.o. fulfills the comprehensive quality requirements for welding (PN-EN ISO 3834-2:2021) in the production of steel structures and machinery parts. It covers the welding of carbon, stainless, and wear-resistant steels using MAG, TIG, and flux-cored wire methods. The certificate is valid until June 13, 2026.

The TÜV SÜD Certificate of Conformity of the Factory Production Control No. 2527-CPR-1A.477.02 confirms that VITWORKER Sp. z o.o. manufactures structural steel components (welded and bolted) in accordance with the standard EN 1090-1 up to execution class EXC4. This enables the CE marking of products. Validity is subject to surveillance (next audit due by May 27, 2025).



CERTIFICATE

No. TSP-3834-640.00

Company

VITWORKER

VITWORKER Sp. z o.o.
ul. Grunwaldzka 235, 85-438 Bydgoszcz, Poland

With production plant

VITWORKER Sp. z o.o.
ul. Grunwaldzka 235, 85-438 Bydgoszcz, Poland

fulfills the quality requirements for fusion welding processes acc.

PN-EN ISO 3834-2:2021

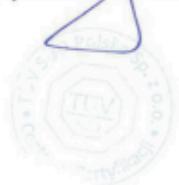
The range of approval is presented in the Annex.

The period of validity of certificate: from 14.06.2021 to 13.06.2026

Next surveillance audit until 27.05.2024 under the pain of expiry of the certificate.

Warsaw, date 22.06.2022

Ewelina Czarwonka
Deputy Director of Certification Centre



TÜV SÜD Polska Sp. z o.o.
ul. Podwale 17
00 – 252 Warszawa

www.tuv-sud.com/pl/cj

TUV®



(PPOS-F03-3834 issue 6 valid from 01-06-2021)



TÜV SÜD POLSKA Sp. z o.o.
ul. Podwale 17
00-252 WARSZAWA
NOTIFIED BODY No. 2527

CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

No. 2527-CPR-1A.477.02

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

STEEL STRUCTURAL COMPONENTS

welded and screwed execution class up to EXC4
conformity declaration method: 3a according to EN 1090-1:2009 + A1: 2011
declared performance characteristics proved by the manufacture on the basis of:
initial type testing (ITT)

placed on the market under the name or trade mark of:

VITWORKER Sp. z o.o.
ul. Grunwaldzka 235, 85-438 Bydgoszcz, Poland

and produced in the manufacturing plant:

VITWORKER Sp. z o.o.
ul. Grunwaldzka 235, 85-438 Bydgoszcz, Poland

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard (-s):

EN 1090-1:2009+A1:2011

under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on 14.06.2021, review on 03.08.2023 and will remain valid as long as neither the harmonized standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Next surveillance audit until 27.05.2025 under the pain of expiry of the certificate.

Warsaw, date 3rd of August 2023



Ewelina Czarwonka
Deputy Director of Certification Centre

The validity of the certificate can be verified through the QR-codes or under:
https://oertyfikaty.tuv-sud.pl/oertyfikaty_wyrobow/

(PPOS-F02-1090 issue 6 valid from 01-10-2018)

TUV

Polish Academy of Quality Cert Certificate

No. 3659/09/2023/J/C confirms that VITWORKER Sp. z o.o. applies a Quality Management System compliant with the standard PN-EN ISO 9001:2015. The scope covers prefabrication, assembly of steel structures, steel processing, and welding services. Valid until September 10, 2026.



CERTYFIKAT

NR: 3659/09/2023/J/C

JEDNOSTKA CERTYFIKUJĄCA
Polska Akademia Jakości Cert Sp. z o. o.
ul. Ligocka 103, bud. 2, 40-568 Katowice
ZAŚWIADCZA, ŻE PRZEDSIĘBIORSTWO:

VITWORKER Sp. z o.o.
85-438 Bydgoszcz, ul. Grunwaldzka 235

WDROŻYŁO I STOSUJE
SYSTEM ZARZĄDZANIA JAKOŚCIĄ
ZGODNY Z WYMAGANIAMI NORMY

PN-EN ISO 9001:2015

W NASTĘPUJĄCYM ZAKRESIE:
Prefabrykacja i montaż konstrukcji stalowych.
Usługi w zakresie obróbki stali, usługi spawalnicze.



AC 137



PREZES ZARZĄDU
PAJ CERT Sp. z o.o.

Aleksandra Czaja

OKRES WAŻNOŚCI CERTYFIKACJI
od 11.09.2023 do 10.09.2026

KATOWICE, 11.09.2023

Portfolio







VITWORKER

Contact



Technical Director



KAMIL CIEŚLAR



+48 505 441 232



kamil.cieslar@vitworker.com

We invite you to review our offer and negotiate the terms of cooperation.



vitworker.com