

Commercial offer

Steel structures

VITWORKER Sp. z o.o.

ul. Grunwaldzka 235

85-438 Bydgoszcz

NIP: 5542945159

Regon: 366332098

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Vitworker company has been successfully operating in the market since 2016. We offer welding services provided by qualified specialists, whose years of experience are evident in each of our projects.

Our company is located in Bydgoszcz, Poland, and it is there that we fulfill your orders. Our domain is quality and punctuality in order fulfillment.

2020

Opening of a production hall with an area of **600 m2**

2021

Obtaining and implementing a certificate according to PNEN ISO **1090-2 in the EXC2** and **PNEN 3834-2** class.

2021

Increasing production to **50 tons** per month.

2022

Change of the location of the production workshop and increasing the production area to **2000 m2**.

2022

Obtaining and implementing the "**WELDING OF RAILWAY VEHICLES AND COMPONENTS** acc. PN-EN 15085-2:2021" certificate.

2022

Increasing production to **100 tons** per month.

2023

Expanding the area to **2800m2** as part of opening a separate hall for stainless steel.

2023

Increasing the execution class according to **PNEN:ISO 1090 to EXC4**.

2023

Increasing production to **200 tons** per month.

2023

Obtaining a recognition certificate from PRS for the construction and repairs of containers.

2023

Implementation of a quality management system in accordance with the requirements of **PNEN ISO 9001:2015**.

Our range of services includes comprehensive welding of steel structures. To provide these services, it is necessary to have the appropriate qualifications, which we have acquired through obtaining certificates compliant with standards such as:

- **PN-EN 15085-2:2021**
- **EN 1090-1:2009+A1:2021**
- **TT/921/710401/23**
- **PN-EN ISO 3834-2:2021**
- **PN-EN ISO 9001:2015**

We accept orders for welding materials such as:

- **Stainless steel**
- **Black steel**
- **Aluminum**

We carry out the welding process of steel structures using various methods, such as:

- **111**
- **114**
- **131**
- **135**
- **136**
- **138**
- **141**

We produce welded structures in accordance with the highest requirements of the **EN-ISO 5817** standard.

The scope of our activities includes comprehensive execution of structures, starting from material procurement to cutting, welding, CNC machining, and anti-corrosion coating. Our projects cover industries such as:

- **Construction industry**
- **Railway industry**
- **Agricultural machinery**
- **Energy industry**

We provide welding services for steel structures based on customer-provided documentation. In addition to standard elements, we also specialize in joining materials of large dimensions.

3

Machine park



Bekamak BMSY 360 DGH

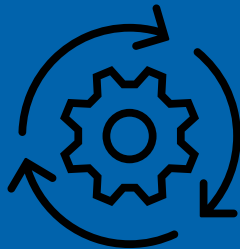


AMADA HFT 170-3



STIGAL DYNAMIC Speed HQ

We have the capability to produce large structures, but we are also open to smaller elements such as ladders, shelves, and railings. We ensure high-quality processing and competitive prices. We carry out assigned tasks both at our facility and at the customer's site.



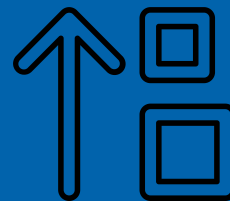
Our production capacity allows for processing 200 tons of steel per month.



Two production halls with a total area of 2,800 m2.



We currently employ 200 people.



We create both small and large structures.



AC 161



Polska

CERTIFICATE

No. TSP-3834-640.00

Company

VITWORKER**VITWORKER Sp. z o.o.**

ul. Grunwaldzka 235, 85-438 Bydgoszcz, Poland

With production plant

VITWORKER Sp. z o.o.

ul. Grunwaldzka 235, 85-438 Bydgoszcz, Poland

fulfils the quality requirements for fusion welding processes acc.

PN-EN ISO 3834-2:2021

The range of approval is presented in the Annex.

The period of validity of certificate: from 14.06.2021 to 13.06.2026

Next surveillance audit until 27.05.2024 under the pain of expiry of the certificate.

Warsaw, date 22.06.2022

Ewelina Czerwonka
Deputy Director of Certification Centre**TÜV SÜD Polska Sp. z o.o.**

ul. Podwale 17

00 – 252 Warszawa

www.tuv-sud.com/pl

TUV®



Polska

CERTIFICATE

WELDING OF RAILWAY VEHICLES
AND COMPONENTS acc. PN-EN 15085-2:2021Manufacturer: **VITWORKER Sp. z o.o.**
ul. Grunwaldzka 235
85-438 Bydgoszcz, Poland

fulfils the requirements to perform welding work within the range

Classification level CL1 according to PN-EN 15085-2:2021

Type of activity: P

Type of components: Manufacturing of:

- rail vehicles and their components
- non-pressurised containers without special test pressure
- simple parts of rail vehicles
- parts or purchased parts of rail vehicles
- construction parts of rail vehicles

Range of approval:

Welding process acc. PN-EN ISO 4063	Material group acc. ISO/TR 15900	Dimensions	Notes
135	1.2	1,5 – 20,0	—
135	1.2	1,4 – 24,0 / Ø ≥ 20,0	FW
138	1.3	≥ 5,0	FW
141	8.1	3,0 – 11,0 / Ø ≥ 30,2	—

Continuation of the range of approval on the subsequent page

Welding coordinator: Kamil Cieślak, IWE

Deputy of welding coordinator: Wojciech Chojnacki, IWE

Additional coordinators: See reverse

Certificate no.: TSP-15085-179.01

Valid: From 04.04.2022 to 03.04.2025

Next surveillance audit: until 10.03.2024

Date of issue: 04.05.2023

Auditor: Robert Wierbowiecki

Ewelina Czerwonka
Deputy Director of Certification Centre**TÜV SÜD Polska Sp. z o.o.**

ul. Podwale 17

00 – 252 Warszawa

www.tuv-sud.com/plPPKS-F03-15085 issue 5 valid
from 01-09-2021

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ul. Podwale 17
00-252 WARSZAWA

NOTIFIED BODY No. 2527



Polska

CERTIFICATE OF CONFORMITY
OF THE FACTORY PRODUCTION CONTROL**No. 2527-CPR-1A.477.02**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

STEEL STRUCTURAL COMPONENTSwelded and screwed execution class up to EXC4
conformity declaration method: 3a according to EN 1090-1:2009 + A1: 2011
declared performance characteristics proved by the manufacture on the basis of:
initial type testing (ITT)

placed on the market under the name or trade mark of:

VITWORKER Sp. z o.o.

ul. Grunwaldzka 235, 85-438 Bydgoszcz, Poland

and produced in the manufacturing plant:

VITWORKER Sp. z o.o.

ul. Grunwaldzka 235, 85-438 Bydgoszcz, Poland

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard (-s):

EN 1090-1:2009+A1:2011

under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on 14.06.2021, review on 03.08.2023 and will remain valid as long as neither the harmonized standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Next surveillance audit until 27.05.2025 under the pain of expiry of the certificate.

Warsaw, date 3rd of August 2023Ewelina Czerwonka
Deputy Director of Certification CentreThe validity of the certificate can be verified through the QR-code or under:
https://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/

POLSKI REJESTR STATKÓW

APPROVAL CERTIFICATE
ŚWIADECTWO UZNANIAThis is to certify that
Zatwierdza się, że**VITWORKER SP. Z O.O.**

ul. Grunwaldzka 235, 85-438 Bydgoszcz, POLAND

has been approved in accordance with the requirements of Polski Rejestr Statków (Rules of the Classification and Construction of Sea-going Ships, Part IX – Materials and Welding) for building and repairing using welding processes:
135,141 acc. to EN ISO 4063 in scope of:uznano zgodnie z wymaganiami Polskiego Rejestru Statków (Przepisy klasyfikacji i budowy statków morskich, Część IX – Materiały i spawanie) do budowy i remontów przez spawanie procesami:
135,141 wg PN-EN ISO 4063 w zakresie:containers
konteneryWelding supervisor: Kamil Cieślak
Nadzór spawalniczy: Wojciech Chojnacki
Deputy welding supervisor: Wojciech Chojnacki
Zastępca nadzoru spawalniczego:First issue: 2023-04-05
Pierwsze wydanie: 2023-04-05
Valid from: 2023-04-05
Ważne od: 2023-04-05The Approval Certificate is valid, provided the conditions stated overleaf are complied with.
Świadectwo uznania jest ważne przy zachowaniu warunków podanych na odwrocie.Certificate No. TT/921/710401/23
Nr świadectwaExpiry date: 2026-04-05
Data ważności

issued at/ Wydano w

Gdańsk, 2023-04-05



C/010/209

Polski Rejestr Statków S.A.
al. Gen. Józefa Hallera 126
80-416 Gdańsk, PolandTel. +48) 58 346 17 00
Fax +48) 58 346 03 92

Signature/ Podpis

e-mail: mail@prs.pl
[www: http://www.prs.pl](http://www.prs.pl)

Continued overleaf/ Ciąg dalszy na odwrocie

PRS 2019-08-06

1/2

CERTIFICATE

No. 3659/09/2023/J/C

CERTIFYING BODY

Polska Akademia Jakości Cert Sp. z o. o.
ul. Ligocka 103, bud. 2, 40-568 Katowice
CERTIFIES THAT THE COMPANY:

VITWORKER Sp. z o.o.

85-438 Bydgoszcz, ul. Grunwaldzka 235

HAS IMPLEMENTED AND APPLIES THE QUALITY
MANAGEMENT SYSTEM CONFORMABLE
WITH THE REQUIREMENTS OF THE STANDARD

PN-EN ISO 9001:2015

WITH THE FOLLOWING SCOPE:

Prefabrication and assembly of steel structures.
Steel processing services, welding services.



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CHAIRMAN
of the PAJ CERT Sp. z o.o.

Aleksandra Czaja

THE VALIDITY PERIOD OF CERTIFICATION
from 11.09.2023 to 10.09.2026

KATOWICE, 11.09.2023

First Area – 2000 m²: This is a large space with an area of **2000 square meters**, perfect for carrying out large industrial projects. Due to its size, it can be used for various purposes, including material storage, assembly of large structures, or as a workspace for various industrial processes.

Two Overhead Cranes: These cranes are essential industrial equipment used for lifting and moving heavy loads. The first crane has a lifting capacity of **16 tons**, allowing for the handling of very heavy objects, while the other two cranes have a capacity of 5 tons each, ideal for moving smaller but still heavy items. These cranes enhance work efficiency and safety in the workplace.

Application for Welding Black Steel: The entire space is adapted for welding black steel, indicating its specialization in processing and constructing heavy steel elements. Black steel, due to its properties, is often used in construction, machinery manufacturing, and many other industrial applications that require durability and strength.



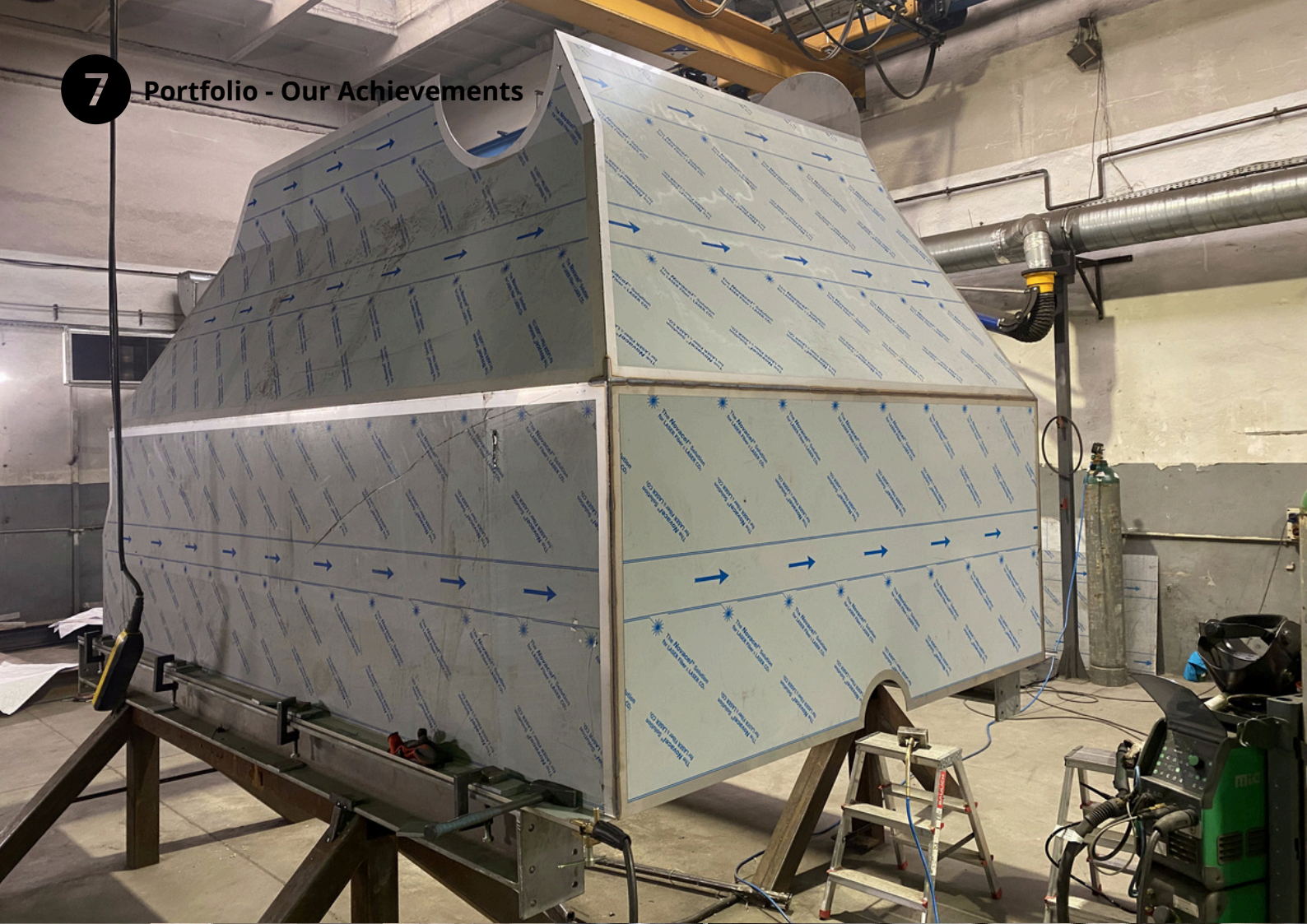
Second Hall – Area 800 m²: This is a smaller hall with an area of **800 square meters**, designed for specialized work. The hall's size allows for efficient organization of work and the flow of production processes while providing sufficient space for working with precision products.

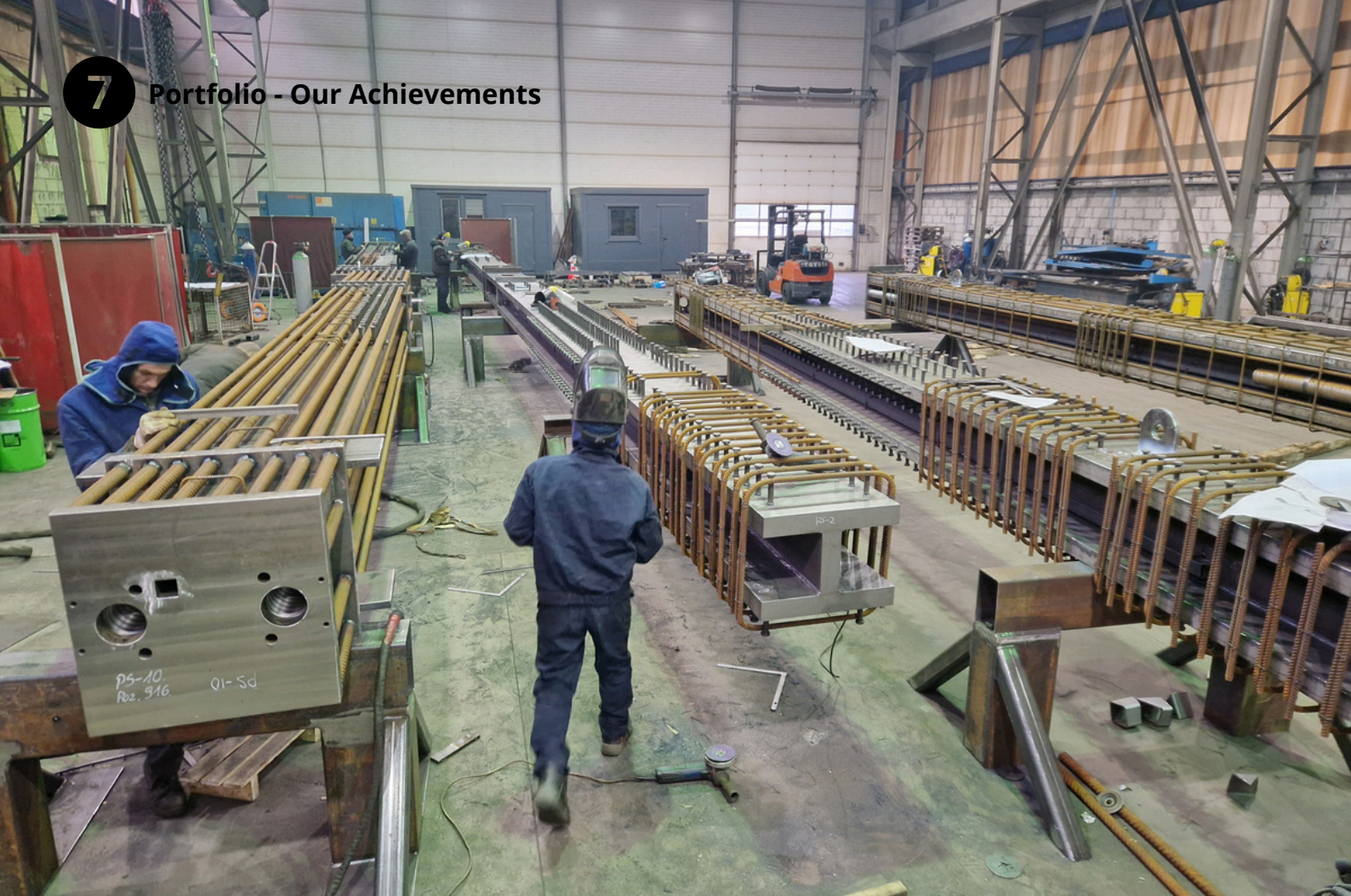
Two Cranes with a 5-Ton Capacity Each: Equipping the hall with two cranes, each with a 5-ton capacity, enables easy handling of heavy steel elements. These cranes provide flexibility in material transport and are essential for maintaining production process continuity.

Production of Stainless Steel Products: The hall's specialization in the production of stainless steel products indicates its dedication to working with a material that requires specific skills and precision. Stainless steel is valued for its corrosion resistance and durability, making it ideal for producing high-quality components in various industries. The tools in the hall are adapted to this specific type of production.











For more information and a quote, we encourage you to contact our staff to discuss the project/assignment.



Technical Director



KAMIL CIEŚLAR



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kamil.cieslar@vitworker.com

VITWORKER